

List of Figures

Figures	Title	page
1.1	Total World energy consumption (quadrillion Btu) by energy resources, 1999-2040	1
1.2	Total World energy consumption by sector 2030	2
1.3	Working Mechanism of a Li-ion battery during discharging and charging	4
1.4	A Ragon plot of different electrical energy storage technologies	5
1.5	Potential and capacity of various cathode of Li-ion battery	6
3.1	Schematic flow chart of dysprosium derivatives synthesis	20
3.2	a) Bragg's condition and (B) Bruker Axe XRD instrument	21
3.3	Schematic of slurry preparation process	23
3.4	(a) Fabricated cathode on 8 mm cut from Al foil (b) After 8 mm diameter cut open geometry and (c) Cracks developed on cathode	24
3.5	Flow chart of cell assembling (a) Two electrode and (b) Three electrode	24
4.1	Refined (red: calculated; black: experimental) XRD patterns for (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, (c) $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$, (d) $\text{LiMn}_{1.95}\text{Tb}_{0.05}\text{O}_4$, and (e) $\text{LiMn}_{1.95}\text{Yb}_{0.05}\text{O}_4$	29
4.2	Scanning Electron Microscope images of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, (c) $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$, (d) $\text{LiMn}_{1.95}\text{Tb}_{0.05}\text{O}_4$, and HRTEM image of (e) LiMn_2O_4 and (f) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$ powders calcined at $800^\circ\text{C} / 14\text{ h}$	30
4.3	Elemental composition of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, (c) $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$, (d) $\text{LiMn}_{1.95}\text{Tb}_{0.05}\text{O}_4$ and (e) $\text{LiMn}_{1.95}\text{Yb}_{0.05}\text{O}_4$ powders calcined at $800^\circ\text{C} / 14\text{ h}$	32
4.4	Thermal gravimetric graphics of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, (c) $\text{LiMn}_{1.95}\text{Yb}_{0.05}\text{O}_4$, (d) $\text{LiMn}_{1.95}\text{Tb}_{0.05}\text{O}_4$ and (e) $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$, powders calcined at $800^\circ\text{C} / 14\text{ h}$	32
4.5	Cyclic voltammetry of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, (c) $\text{LiMn}_{1.95}\text{Yb}_{0.05}\text{O}_4$ (d) $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$, and (e) $\text{LiMn}_{1.95}\text{Tb}_{0.05}\text{O}_4$ cathodes	34
4.6	Charge-discharge curves of LiMn_2O_4 cathode: (a) Cycle number at C10 and (b) C/10 to C for the 5th cycle	35
4.7	Charge-Discharge curves for all cathodes: (a) At C/10 and (b) At C for the 5th cycle	38
4.8	Rate performance of LiMn_2O_4 and $\text{LiMn}_{1.95}\text{RE}_{0.05}\text{O}_4$ cathodes in (a) Charge process and (b) Discharge process at C/10, C/5, C/2, C and C/10 (recv.)	40
4.9	Different performances (a) Capacity retention of LiMn_2O_4 and $\text{LiMn}_{1.95}\text{RE}_{0.05}\text{O}_4$ cathodes and (b) Cycle performances for $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$ and $\text{LiMn}_{1.95}\text{Dy}_{0.05}\text{O}_4$ upto 50 cycles at C/2	41
4.10	EIS spectra of (a) LiMn_2O_4 and $\text{LiMn}_{1.95}\text{RE}_{0.05}\text{O}_4$ cathodes, (b) Its representative electrical circuit	42-43
5.1	Refined (red: calculated; black: experimental) XRD pattern (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Gd}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$, and (d) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$ powders calcined at $800^\circ\text{C} / 14\text{ h}$	47
5.2	SEM (a, c and e) and HRTEM (b, d and f) images of the synthesized $\text{LiMn}_{2-x}\text{Gd}_x\text{O}_4$ powders with $x=0$ (a, b), $x=0.01$ (c, d) and $x=0.04$ (e, f)	48
5.3	EDX elemental spectrum of $\text{LiMn}_{2-x}\text{Gd}_x\text{O}_4$ ($x=0, 0.01, 0.04$ and 0.05) powders calcined at $800^\circ\text{C} / 14\text{ h}$	49
5.4	Thermal-gravimetric graphics of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Gd}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$, and (d) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$, powder calcined at $800^\circ\text{C} / 14\text{ h}$	50
5.5	Raman spectra of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Gd}_{0.01}\text{O}_4$ and (c) $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$, powder calcined at $800^\circ\text{C} / 14\text{ h}$	51
5.6	Cyclic voltammetry of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Gd}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$, and (d) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$ cathodes	52
5.7	Charge-discharge capacity curve of $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$ cathode (a) Initial to 5 th cycles at C/10 rate and (b) C/10 to C for the 5th cycle	54
5.8	Comparison of discharge capacity for all cathodes: (a) at C10 and (b) C for the 5th cycle	55
5.9	For $\text{LiMn}_{2-x}\text{Gd}_x\text{O}_4$ ($x=0, 0.01, 0.04$ and 0.05) (a) specific discharging rate performance up to 5th cycle at different C-rates and (b) Cyclability up to 40 cycles at C/2 rate and columbic efficiency	57
5.10	EIS spectra of (a) LiMn_2O_4 (b) $\text{LiMn}_{1.99}\text{Gd}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.96}\text{Gd}_{0.04}\text{O}_4$, and (d) $\text{LiMn}_{1.95}\text{Gd}_{0.05}\text{O}_4$ cathodes, (b) Its representative electrical circuit	59
6.1	XRD pattern of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Dy}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.98}\text{Dy}_{0.02}\text{O}_4$, (d) $\text{LiMn}_{1.97}\text{Dy}_{0.03}\text{O}_4$, (e) $\text{LiMn}_{1.96}\text{Dy}_{0.04}\text{O}_4$ and (f) $\text{LiMn}_{1.5}\text{Dy}_{0.05}\text{O}_4$ powders calcined at $800^\circ\text{C} / 14\text{ h}$	61

6.2	Scanning electron microscope image of (a) LiMn_2O_4 , (b) $\text{LiMn}_{1.99}\text{Dy}_{0.01}\text{O}_4$, (c) $\text{LiMn}_{1.98}\text{Dy}_{0.02}\text{O}_4$, (d) $\text{LiMn}_{1.97}\text{Dy}_{0.03}\text{O}_4$, (e) $\text{LiMn}_{1.96}\text{Dy}_{0.04}\text{O}_4$ and (f) $\text{LiMn}_{1.5}\text{Dy}_{0.05}\text{O}_4$ powders calcined at $800\text{ }^\circ\text{C} / 14\text{ h}$	62
6.3	EDX spectrum for $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$ ($x = 0, 0.01, 0.02, 0.03, 0.04, 0.05$) powders calcined at $800\text{ }^\circ\text{C} / 14\text{ h}$	63
6.4	(a) Nitrogen adsorption - desorption isotherms and (b) Pore size distribution for $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$, ($x=0.02, 0.03, 0.04, 0.05$) powders	64
6.5	Cyclic voltammetry of LiMn_2O_4 and $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$ ($x= 0.01, 0.02, 0.03, 0.04, 0.05$) cathodes	65
6.6	Charge-discharge capacity for $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$ ($x = 0, 0.01, 0.02, 0.03, \text{ and } 0.04$) (a) at C/10 rate, (b) at C/5 rate	67
6.7	Rate performance of LiMn_2O_4 and $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$ ($x = 0.01, 0.02, 0.03, 0.04, 0.05$) cathodes in (a) charge process and (b) discharge process at C/10, C/5 and C/10 (Recv.)	69
6.8	EIS spectra of (a) LiMn_2O_4 and $\text{LiMn}_{2-x}\text{Dy}_x\text{O}_4$ ($x= 0.01, 0.02, 0.03, 0.04, 0.05$) cathodes (b) its microscopic view	70
7.1	Refined (red: calculated; black: experimental) XRD patterns for (a) $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, (b) $\text{LiMn}_{1.48}\text{Gd}_{0.02}\text{Ni}_{0.5}\text{O}_4$, (c) $\text{LiMn}_{1.46}\text{Gd}_{0.04}\text{Ni}_{0.5}\text{O}_4$, (d) $\text{LiMn}_{1.46}\text{Nd}_{0.04}\text{Ni}_{0.5}\text{O}_4$ and (e) $\text{LiMn}_{1.46}\text{Dy}_{0.04}\text{Ni}_{0.5}\text{O}_4$	74
7.2	(a) SEM image of $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ and HRTEM images of (b) $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, (c) $\text{LiMn}_{1.48}\text{Ni}_{0.5}\text{Gd}_{0.02}\text{O}_4$, (d) $\text{LiMn}_{1.46}\text{Ni}_{0.5}\text{Gd}_{0.04}\text{O}_4$, (e) $\text{LiMn}_{1.46}\text{Ni}_{0.5}\text{Ny}_{0.04}\text{O}_4$, and (f) $\text{LiMn}_{1.46}\text{Ni}_{0.5}\text{Dy}_{0.04}\text{O}_4$ powders. Inset of HRTEM images shows the atomic arrangement in planner form of the samples	76
7.3	SAED patterns for (a) $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ and (b) $\text{LiMn}_{1.48}\text{Ni}_{0.5}\text{Gd}_{0.02}\text{O}_4$ (b) powders	77
7.4	EDX mapping for $\text{LiMn}_{1.46}\text{Dy}_{0.04}\text{Ni}_{0.5}\text{O}_4$ powder: (a) Mn element, (b) Ni element and (c) O element and (d) Dy element	78
7.5	Raman spectra for (a) $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, (b) $\text{LiMn}_{1.48}\text{Gd}_{0.02}\text{Ni}_{0.5}\text{O}_4$, (c) $\text{LiMn}_{1.46}\text{Gd}_{0.04}\text{Ni}_{0.5}\text{O}_4$, (d) $\text{LiMn}_{1.46}\text{Nd}_{0.04}\text{Ni}_{0.5}\text{O}_4$, and (e) $\text{LiMn}_{1.46}\text{Dy}_{0.04}\text{Ni}_{0.5}\text{O}_4$ powders	79
7.6	(a) Nitrogen adsorption - desorption isotherms and (b) Pore size distribution for $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, $\text{LiMn}_{1.48}\text{Gd}_{0.02}\text{Ni}_{0.5}\text{O}_4$ and $\text{LiMn}_{1.46}\text{Ni}_{0.5}\text{RE}_{0.04}\text{O}_4$ (RE: Gd, Nd, Dy) powders	80
7.7	CV curves for (a) $\text{LiMn}_{1.48}\text{Gd}_{0.02}\text{Ni}_{0.5}\text{O}_4$ sample as a function of the scan number and (b) for $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, and $\text{LiMn}_{1.48}\text{Gd}_{0.02}\text{Ni}_{0.5}\text{O}_4$, $\text{LiMn}_{1.46}\text{Nd}_{0.04}\text{Ni}_{0.5}\text{O}_4$, and $\text{LiMn}_{1.46}\text{Dy}_{0.04}\text{Ni}_{0.5}\text{O}_4$ cathodes	82
7.8	Charge-discharge curves at C/8 to 2C for the 5 th cycle for: (a) $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ and (b) $\text{LiMn}_{1.46}\text{Gd}_{0.04}\text{Ni}_{0.5}\text{O}_4$ cathodes. Charge-discharge curves for all cathodes: (c) at C/8 and (d) 2C for the 5 th cycle	83
7.9	(a) Rate performance and (b) Cycling performance for the different cathodes	84
7.10	EIS spectra of RE doped LMNO cathodes (a) before and (b) after cycling	86