## **List of Tables**

Table	Title	page			
3.1	Process Geometry Parameters for Straight and Circular Components	29			
3.2	Machining Conditions for Determination of Constants	37			
3.3	Machining Conditions for Experimental Verification	39			
4.1	Tool Attributes	59			
4.2	Workpiece Attributes	59			
4.3	Machining Conditions for Computational and Experimental Studies	59			
4.4	Computational and Experimental Flatness Values	60			
4.5	Computational and Experimental Cylindricity Values	6.			
4.6	Workpiece Dimensions and Cutting Condition for "Equivalent RDOC"	64			
4.7	Workpiece Dimensions and Cylindricity Values for Components with Varying Curvature	65			
5.1	Workpiece Specification and Machining Conditions	76			
5.2	Comparison of Geometric Tolerances for Straight Geometries	78			
5.3	Comparison of Geometric Tolerances for Circular Concave Component				
5.4	Comparison of Geometric Tolerances for Circular Convex Component	82			